

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Reference number: CSSS-TCO-010-155254
Issue date:31-10-2025 Revision date:31-10-2025 Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Product form : Substance
Substance name : Panchroma™ PLA Matte Colors
Additional identification : Nanoform is NOT covered by this SDS.
CAS-No. : 26100-51-6

1.2. Relevant identified uses of the substance or mixture and uses advised against**1.2.1. Relevant identified uses**

Use of the substance/mixture : 3D printing materials.

1.2.2. Uses advised against

Restrictions on use : Not available

1.3. Details of the supplier of the safety data sheet

JF Polymers(Suzhou) Co., Ltd.
No.7-1, Xinggang East Road, Bixi Street, Changshu City, Suzhpu City, Jiangsu Province
T +86-512-52058005 -F +86-512-52096516
support@polymaker.com

1.4. Emergency telephone number

Emergency number : Only available during office hours (9:00a.m.-17:30p.m.)

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture**

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

Adverse physicochemical, human health and environmental effects

To our knowledge, this product does not present any particular risk, provided it is handled in accordance with good occupational hygiene and safety practice.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

No labelling applicable

2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

SECTION 3: Composition/information on ingredients**3.1. Substances**

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
POLYLACTIC ACID	CAS-No.: 26100-51-6	50 – 70	Not classified

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Additive 1		10 – 20	Not classified
Calcium carbonate	CAS-No.: 471-34-1 EC-No.: 207-439-9	10 – 20	Not classified
Additive 2		1 – 5	Not classified
Additive 3		0,5 – 2	Not classified

3.2. Mixtures

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Wash skin with plenty of water.
First-aid measures after eye contact : Rinse eyes with water as a precaution. Obtain medical attention if irritation persists.
First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

No additional information available

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media : Do not use a water jet since it may cause the fire to spread.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid dust formation. Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment. Do not allow to enter drains or water courses.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Mechanically recover the product.

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment. Avoid dust formation.

Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

Calcium carbonate (471-34-1)	
Croatia - Occupational Exposure Limits	
Local name	Kalcijev karbonat
GVI (OEL TWA) [1]	10 mg/m ³ U (ukupna prašina) 4 mg/m ³ R (respirabilna prašina)
Regulatory reference	Pravilnik o zaštiti radnika od izloženosti opasnim kemikalijama na radu, graničnim vrijednostima izloženosti i biološkim graničnim vrijednostima (NN 1/2021)
France - Occupational Exposure Limits	
Local name	Calcium (carbonate de) (Calcite) (Marbre)
VME (OEL TWA)	10 mg/m ³
Remark	Valeurs recommandées/admises
Regulatory reference	Circulaire du Ministère du travail (réf.: INRS ED 984, 2016)
Latvia - Occupational Exposure Limits	
Local name	Kalcija karbonāts
OEL TWA	6 mg/m ³
Regulatory reference	Ministru kabineta 2007. gada 15. maija noteikumiem Nr. 325 (Grozījumi Ministru kabineta 2011. gada 1. februārī noteikumiem Nr. 92)
Poland - Occupational Exposure Limits	
Local name	Węglan wapnia
NDS (OEL TWA)	10 mg/m ³ frakcja wdychalna
Remark	Frakcja wdychalna – frakcja aerozolu wnikaćca przez nos i usta, która po zdeponowaniu w drogach oddechowych stwarza zagrożenie dla zdrowia.
Regulatory reference	Dz. U. 2018 poz. 1286
Switzerland - Occupational Exposure Limits	
Local name	Carbonate de calcium / Calciumcarbonat

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Calcium carbonate (471-34-1)	
MAK (OEL TWA) [1]	3 mg/m ³ (a) / (a)
Remark	NIOSH
Regulatory reference	www.suva.ch, 01.01.2023
Additive 3	
Austria - Occupational Exposure Limits	
Local name	Kieselsäuren, amorphe: Kieselglas
MAK (OEL TWA)	0,3 mg/m ³ (A)
Regulatory reference	BGBl. II Nr. 156/2021
Croatia - Occupational Exposure Limits	
Local name	Kvarcno staklo
GVI (OEL TWA) [1]	0,08 mg/m ³ R (respirabilna prašina)
Regulatory reference	Pravilnik o zaštiti radnika od izloženosti opasnim kemikalijama na radu, graničnim vrijednostima izloženosti i biološkim graničnim vrijednostima (NN 1/2021)
Denmark - Occupational Exposure Limits	
Local name	Silikatglas
OEL TWA [1]	0,1 mg/m ³ respirabel
Regulatory reference	BEK nr 1054 af 28/06/2022
Germany - Occupational Exposure Limits (TRGS 900)	
Local name	Kieselglas
AGW (OEL TWA) [1]	0,3 mg/m ³ (A)
Remark	DFG - Senatskommission zur Prüfung gesundheitsschädlicher Arbeitsstoffe der DFG (MAK-Kommission); Y - Ein Risiko der Fruchtschädigung braucht bei Einhaltung des Arbeitsplatzgrenzwertes und des biologischen Grenzwertes (BGW) nicht befürchtet zu werden
Regulatory reference	TRGS900
Ireland - Occupational Exposure Limits	
Local name	Silica, fused respirable dust
OEL TWA [1]	0,08 mg/m ³
Regulatory reference	Chemical Agents Code of Practice 2021
Poland - Occupational Exposure Limits	
Local name	Krzemionka bezpostaciowa i syntetyczna: krzemionka stopiona (szkło kwarcowe)
NDS (OEL TWA)	2 mg/m ³ frakcja wdychalna 1 mg/m ³ frakcja respirabilna
Remark	Frakcja wdychalna – frakcja aerozolu wnikaćca przez nos i usta, która po zdeponowaniu w drogach oddechowych stwarza zagrożenie dla zdrowia. Frakcja respirabilna – frakcja aerozolu wnikaćca do dróg oddechowych, która stwarza zagrożenie dla zdrowia po zdeponowaniu w obszarze wymiany gazowej.
Regulatory reference	Dz. U. 2018 poz. 1286
Slovenia - Occupational Exposure Limits	
Local name	kremenčevo steklo
OEL TWA	0,3 mg/m ³

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Additive 3	
Remark	Y (Snovi, pri katerih ni nevarnosti za zarodek ob upoštevanju mejnih vrednosti in bat vrednosti)
Regulatory reference	Uradni list RS, št. 72/2021 z dne 11.5.2021
United Kingdom - Occupational Exposure Limits	
Local name	Silica, fused
WEL TWA (OEL TWA) [1]	0,08 mg/m ³ respirable dust
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE
North Macedonia - Occupational Exposure Limits	
Local name	силикатно (кремен) стакло
OEL TWA	0,3 mg/m ³ (A) алвеоларна фракција – дел на вдишани суспендирани материји, кои доспеваат до алвеолите
Remark	(Y)
Regulatory reference	Правилник за минималните барања за безбедност и здравје при работа на вработени од ризици поврзани со изложување на хемиски супстанции („Службен весник на Република Македонија“ бр.46/10)

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Protective gloves

8.2.2.3. Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: Various colours.
Odour	: odourless.
Odour threshold	: Not available
Melting point	: 165 °C
Freezing point	: Not applicable
Boiling point	: Not available
Flammability	: Non flammable.
Explosive limits	: Not applicable
Lower explosion limit	: Not applicable
Upper explosion limit	: Not applicable
Flash point	: Not applicable
Auto-ignition temperature	: Not applicable
Decomposition temperature	: Not available
pH	: Not available
pH solution	: Not available
Viscosity, kinematic	: Not applicable
Solubility	: insoluble in water.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: 1,32
Relative vapour density at 20°C	: Not applicable
Particle size	: Not available

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Incompatible materials.

10.5. Incompatible materials

Strong acids. Strong bases. Strong oxidizing agents.

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

10.6. Hazardous decomposition products

Carbon oxides (CO, CO₂).

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Calcium carbonate (471-34-1)	
LD50 oral rat	> 2000 mg/kg bw
LD50 dermal rat	> 2000 mg/kg bw
LC50 Inhalation - Rat	> 3 mg/l 4 h

Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Not classified
Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified
Aspiration hazard : Not classified

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Adverse health effects caused by endocrine disrupting properties : The substance/mixture has no endocrine disrupting properties.

11.2.2. Other information

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Hazardous to the aquatic environment, short-term (acute) : Not classified
Hazardous to the aquatic environment, long-term (chronic) : Not classified
Not rapidly degradable

Calcium carbonate (471-34-1)	
EC50 72h - Algae [1]	> 14 mg/L

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

12.5. Results of PBT and vPvB assessment

POLYLACTIC ACID (26100-51-6)

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

12.6. Endocrine disrupting properties

Adverse effects on the environment caused by endocrine disrupting properties : The substance/mixture has no endocrine disrupting properties.

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.2. UN proper shipping name				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.3. Transport hazard class(es)				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.4. Packing group				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental hazards				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available				

14.6. Special precautions for user

Overland transport

Not regulated

Transport by sea

Not regulated

Air transport

Not regulated

Inland waterway transport

Not regulated

Rail transport

Not regulated

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Not listed on REACH Annex XVII

REACH Annex XIV (Authorisation List)

Not listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Not listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Not listed on the PIC list (Regulation EU 649/2012)

POP Regulation (Persistent Organic Pollutants)

Not listed on the POP list (Regulation EU 2019/1021)

Ozone Regulation (1005/2009)

Not listed on the Ozone Depletion list (Regulation EU 1005/2009)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

Germany

Employment restrictions

: Observe restrictions according Act on the Protection of Working Mothers (MuSchG).
Observe restrictions according Act on the Protection of Young People in Employment (JArbSchG).

Water hazard class (WGK)

: Not classified according to Regulation Governing Systems for Handling Substances Hazardous to Waters (AwSV).

Storage class (LGK, TRGS 510)

: LGK 13 - Non-combustible solids.

Joint storage table

LGK 1	LGK 2A	LGK 2B	LGK 3	LGK 4.1A
LGK 4.1B	LGK 4.2	LGK 4.3	LGK 5.1A	LGK 5.1B
LGK 5.1C	LGK 5.2	LGK 6.1A	LGK 6.1B	LGK 6.1C
LGK 6.1D	LGK 6.2	LGK 7	LGK 8A	LGK 8B
LGK 10	LGK 11	LGK 12	LGK 13	LGK 10-13

Joint storage not permitted for

: LGK 1, LGK 6.2, LGK 7.

Joint storage with restrictions permitted for

: LGK 4.1A, LGK 5.1C.

Joint storage permitted for

: LGK 2A, LGK 2B, LGK 3, LGK 4.1B, LGK 4.2, LGK 4.3, LGK 5.1A, LGK 5.1B, LGK 5.2, LGK 6.1A, LGK 6.1B, LGK 6.1C, LGK 6.1D, LGK 8A, LGK 8B, LGK 10, LGK 11, LGK 12, LGK 13, LGK 10-13.

Hazardous Incident Ordinance (12. BImSchV)

: Is not subject of the Hazardous Incident Ordinance (12. BImSchV)

Netherlands

ABM category

: A(4) - low hazard for aquatic organisms, may have longterm hazardous effects in aquatic environment

SZW-lijst van kankerverwekkende stoffen

: The substance is not listed

SZW-lijst van mutagene stoffen

: The substance is not listed

SZW-lijst van reprotoxische stoffen – Borstvoeding

: The substance is not listed

SZW-lijst van reprotoxische stoffen –

: The substance is not listed

Vruchtbaarheid

SZW-lijst van reprotoxische stoffen – Ontwikkeling

: The substance is not listed

Switzerland

Storage class (LK)

: NG - Non-hazardous

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

The classification complies with : ATP 12

SDS-EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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